

Receiving Report

Date:

13/12/17

Batch No:

1426353

Supplier:

MECOR

Dart P/O:

20016

Packing Slip:

Yes ☒

No ☐

Invoice:

Yes ☐

No ☒

Receipt:

Cash ☐

Cr ☒

Release Note Attached:

Yes ☒

No ☐

N/A ☐

Waybill Attached:

Yes ☒

No ☐

N/A ☐

Shipment Complete:

Yes ☒

No ☐

N/A ☐

QC6 Inspection

Work Order

13/12/17

N/A ☐

N/A ☒

Discrepancies

| Part Number | Description | Quantity Ordered | Quantity Received | Quantity Returned | Quantity Short | Comments |
|-------------|-------------|------------------|-------------------|-------------------|----------------|----------|
| | | | | | | |
| | | | | | | |
| | | | | | | |

Initials of receiver (if shipment OK) Level 12

Production/Admin:

Date

Received/Costing

Initial

13/12/17
[Signature]

Location



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO20016**

Purchase Order Date 29/05/2013

PO Print Date 17/07/2013

Page Number 1 of 1

Order From :

VC-MET004

Ship To : DART AEROSPACE LTD

METCOR INC.
560 BOUL. ARTHUR SAUVE
SAINT-EUSTACHE, QC J7R 5A8
CA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 450 473 1884

Ship To Contact

Ship To Phone

Ship Via: TST ground

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

| Line Nbr | Reference Vendor Part Number Line Comments Delivery Comments | Description/ Mfg ID | Req Date/ Taxable Promise Date | CD | Req Qty/ Unit of Measure | List Price | Disc % | Discounted Unit Price | Extended Price |
|----------|---|---|--------------------------------------|----|--------------------------------|------------|-----------|--------------------------|-------------------|
| 1 | 71425-30 | HEAT TREAT 17-4 PH- H900 BAR 4" X 5" | 29/07/2013 | | 8.00 | | | | \$7,006.72 |
| | | 17-4 PH BAR 4" X 5" SENT FROM METAUX CASTLE | Yes | | Each | | | | |
| | | P/O:20014 | 29/07/2013 | | | | | | |
| | | HEAT TREAT TO COND H900 | | | | | | | |
| | | FTY IN EXCESS OF 170KSI | | | | | | | |
| | | FTU IN EXCESS OF 190KSI | | | | | | | |
| | | PER AMS2759/3 | | | | | | | |
| | | PLEASE ADVISE PRICE \$\$\$\$\$\$ | | | | | | | |

Line Total: \$7,006.72

PO Total: \$7,006.72

Note: Pricing listed above is as per contract agreement between Dart Aerospace and the respective manufacturer.
No substitution or deviation without consent.
Certificate of Conformity or Material Certification required - YES NO

Change Nbr:

2

Change Date: 17/07/2013

METCOR INC.

560 BOUL. ARTHUR-SAUVÉ
ST-EUSTACHE, QC J7R 5A8
Tel: 450-473-1884 / Fax: 450-491-5498

Reçu de livraison

Delivery Receipt

| BON DE TRAVAIL | EXPÉDITEUR | BON D'EXPÉDITION |
|----------------|------------|------------------|
| Order | Shipper ID | Shipper |
| 187645 | 1 | 73103 |

EXPÉDITION COMPLÈTE / Shipped Complete

CLIENT /Customer 215

DART AEROSPACE

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
Ph: 613-632-5200
Fax: 613-632-1053

LIVRÉ À /Shipped To

DART AEROSPACE

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
Ph: 613-632-5200
Fax: 613-632-1053

| COMMANDE DU CLIENT | BON DE LIVRAISON DU CLIENT | TYPE DE MATÉRIEL | DATE DE LA COMMANDE | TRANSPORTEUR |
|--------------------|----------------------------|------------------|---------------------|--------------|
| Customer PO | Customer Shipper No. | Material Type | Order Date | Carrier |
| PO20016 | | 17-4PH | 2013/7/3 | CALL |

| QUANTITÉ | No. PIÈCE / | NOM DE LA PIÈCE / | DESCRIPTION DE LA PIÈCE | POIDS |
|----------|-------------|-------------------|-------------------------|--------|
| Quantity | Part No. | Part Name | Part Description | Weight |

2 BAR

544,

(8 FT = 2 PCES)

17-4PH BAR 4" X 5"

REFERENCE 71425-30

CONTENANT: 1 PALETTE

93/17

| TYPE DE CONTENEUR | # DE CONTENEURS | COMMENTAIRES CONTENEUR |
|-------------------|-----------------|------------------------|
| Container Type | # Of Containers | Container Comments |
| PALETTE | 1 | |

| | |
|------------------------|--|
| EMPAQUETAGE Packing | |
|------------------------|--|

QUANTITÉ EXPÉDIÉE / Quantity Shipped : 2

POIDS EXPÉDIÉ / Weight Shipped : 544,00

QUANTITÉ RESTANTE / Quantity Remaining : 0

POIDS RESTANT / Weight Remaining : 0,00

QUANTITÉ EXPÉDIÉE /Quantity Shipped: 2

POIDS EXPÉDIÉ / Weight Shipped : 544,00

Signature:

Date:

EXPÉDIÉ LE / Shipped On : 2013/07/10



560, boul. Arthur-Sauvé, St-Eustache (Québec) J7R 5A8

Tél. 450 473-1884

Télécopieur/Fax administration 450 491-5498

Télécopieur/Fax production 450 491-6454

Rapport d'Inspection**Inspection Report**

| BON DE TRAVAIL order | CHARGEMENT load |
|-------------------------|--------------------|
| 187645 | 1 |

CLIENT / customer 215

DART AEROSPACE

1270 ABERDEEN

HAWKESBURY

ON K8A 1K7

LIVRÉ À / shipped to:

DART AEROSPACE

1270 ABERDEEN

HAWKESBURY

ON K8A 1K7

1

| COMMANDE DU CLIENT customer po | BON DE LIVRAISON DU CLIENT customer shipper no. | MATÉRIEL material | CODE DE TRAITEMENT mat'l heat code | NUMÉRO DE LOT lot number |
|-----------------------------------|--|----------------------|---------------------------------------|-----------------------------|
| PO20016 | | 17-4PH | | |

SPÉCIFICATIONS DU PROCÉDÉ
processing specifications

AGE HARDEN

CONDITION H 900

SAE AMS 2759/3 REV.E

| EXIGENCE / requirement | SPÉCIFICATIONS / specified | TESTS EXÉCUTÉS / performed | RÉSULTATS DE TESTS / results |
|------------------------|----------------------------|----------------------------|------------------------------|
| HARDNESS | 40 - 47 HRC | 2 | 45.0 - 48.0 HRC |

| QUANTITÉ quantity | POIDS weight | DESCRIPTION DES PIÈCES parts description |
|----------------------|-----------------|--|
| 2 | 544 | BAR (8 FT = 2 PCES) 17-4PH BAR 4" X 5" REFERENCE 71425-30 CONTENANT: 1 PALETTE |

COMMENTAIRES / comments**CERTIFIÉ par / Certified by****DATE: 2013-07-10**



METCOR INC.

560 BOUL. ARTHUR-SAUVÉ
ST-EUSTACHE, QC, J7R 5A8

Tel.: 450 473-1884 / Téléc. / Fax : 450 491-5498

Certificat de Conformité Certificate of Compliance

| BON DE TRAVAIL order | CHARGEMENT load |
|-------------------------|--------------------|
| 187645 | 1 |

CLIENT / customer 215

DART AEROSPACE
1270 ABERDEEN
HAWKESBURY

ON K6A 1K7

LIVRÉ À / shipped to:

DART AEROSPACE
1270 ABERDEEN
HAWKESBURY

ON K6A 1K7

1

| | | | | |
|---|--|--|---------------------------------------|-----------------------------|
| COMMANDE DU CLIENT customer po | BON DE LIVRAISON DU CLIENT customer shipper no. | MATÉRIEL material | CODE DE TRAITEMENT mat'l heat code | NUMÉRO DE LOT lot number |
| PO20016 | | 17-4PH | | |
| SPECIFICATIONS DU PROCÉDÉ processing specifications | | | | |
| AGE HARDEN CONDITION H 900 SAE AMS 2759/3 REV.E | | | | |
| EXIGENCE / requirement | SPÉCIFICATIONS / specified | TESTS EXÉCUTÉS / performed | RÉSULTATS DE TESTS / results | |
| HARDNESS | 40 - 47 HRC | 2 | 45.0 - 46.0 HRC | |
| QUANTITÉ quantity | POIDS weight | DESCRIPTION DES PIÈCES parts description | | |
| 2 | 544 | BAR (8 FT = 2 PCES) 17-4PH BAR 4" X 5" REFERENCE 71425-30 CONTENANT: 1 PALETTE | | |

per AMS 2759.

5/31/22

COMMENTAIRES / comments

LES TRAITEMENTS THERMIQUES SUR CETTE COMMANDE A ÉTÉ FAIT EN UTILISANT DE S ÉQUIPEMENTS EN CONFORMITÉ AVEC LES REQUIS DE LA SPÉCIFICATION AMS2759. TOUTES LES OPÉRATIONS DE TRAITEMENT THERMIQUE ONT ÉTÉ FAITES EN CONFORMITÉ AVEC LES REQUIS DE LA SPÉCIFICATION DEMANDÉE ET TOUTES LES VÉRIFICATIONS ET LES TESTS DEMANDÉES ONT ÉTÉ FAITES ET DOCUMENTÉS. AUCUN CHANGEMENT OU DÉROGATION N'A ÉTÉ FAITE PAR RAPPORT AU TRAITEMENT THERMIQUE DEMANDÉ. ON CERTIFIE QUE LE MATÉRIEL A ÉTÉ FABRIQUÉ, ÉCHANTILLONNÉ, TESTÉ ET INSPECTÉ EN ACCORD AVEC LES SPÉCIFICATIONS DU MATÉRIEL ET LE BON DE COMMANDE ET LE MATÉRIEL RENCONTRE LES EXIGENCES SPÉCIFIÉS.

ACCOMPLISHED USING HEAT TREATMENT EQUIPEMENT THAT MEETS THE REQUIREMENTS OF AMS 2759. ALL THE HEAT TREATMENT OPERATIONS WERE ACCOMPLISHED IN ACCORDANCE WITH THE REQUESTED/REQUIRED HEAT TREATMENT SPECIFICATION AND ALL REQUIRED VERIFICATIONS TEST HAVE BEEN PERFORMED AND DOCUMENTED. NO UNAUTHORIZED CHANGES OR ALL THE HEAT TREATMENT PROCESSING PERFORMED ON THIS ORDER WAS DEVIATIONS TO REQUIRED HEAT TREATMENT SPECIFICATIONS OR PROCEDURES HAVE BEEN PERFORMED.



METCOR INC.

560 BOUL. ARTHUR-SAUVÉ
ST-EUSTACHE, QC, J7R 5A8

Tel.: 450 473-1884 / Téléc. / Fax : 450 491-5498

Certificat de Conformité
Certificate of Compliance

| BON DE TRAVAIL order | CHARGEMENT load |
|-------------------------|--------------------|
| 187645 | 1 |

CLIENT / customer 215

DART AEROSPACE
1270 ABERDEEN
HAWKESBURY

ON K6A 1K7

LIVRÉ À / shipped to:

DART AEROSPACE
1270 ABERDEEN
HAWKESBURY

ON K6A 1K7

1

WE CERTIFY THAT THE MATERIAL WAS MANUFACTURED, SAMPLED, TESTED AND INSPECTED IN ACCORDANCE WITH THE MATERIAL SPECIFICATION AND THE PURCHASE ORDER AND WAS FOUND TO MEET THE REQUIREMENTS.

CERTIFIÉ par / Certified by:



DATE: 2013-07-10

TABLE 5 - REQUIRED HARDNESS FOR PRECIPITATION-HARDENING
CORROSION-RESISTANT STEELS AFTER AGING

| Alloy | Form | Condition | Hardness HRC |
|---------------------------|---------------|------------------------|------------------------|
| 15-5 PH and 17-4 PH | All | H 900 | 40 to 47 |
| | | H 925 | 38 to 45 |
| | | H 950 | 37 to 44 |
| | | H 1000 | 36 to 43 |
| | | H 1025 | 34 to 42 |
| | | H 1050 | 32 to 38 |
| | | H 1075 | 31 to 38 |
| | | H 1100 | 30 to 37 |
| | | H 1150 | 28 to 37 |
| | | H 1150M | 24 to 30 |
| 17-7 PH | All | RH 950 | 42 to 49 |
| | | RH 1000 | 41 to 46 |
| | | RH 1050 | 40 to 45 |
| | | RH 1075 | 38 to 43 |
| | | RH 1100 | 34 to 40 |
| | | TH 950 | 42 to 48 |
| | | TH 1000 | 40 to 46 |
| | | TH 1050 | 38 to 44 |
| | | TH 1075 | 37 to 42 |
| | | TH 1100 | 34 to 39 |
| PH 13-8 Mo | All | CH 900 | 46 min |
| | | H 950 | 45 to 49 |
| | | H 1000 | 43 to 48 |
| | | H 1025 | 41 to 46 |
| | | H 1050 | 40 to 46 |
| | | H 1100 | 34 to 42 |
| | | H 1150 | 30 to 38 |
| PH 14-8 Mo | Sheet | H 1150M | 28 to 36 |
| | | | |
| PH 15-7 Mo | Sheet | SRH 950 | 45 to 51 |
| | | SRH 1050 | 38 to 45 |
| PH 15-7 Mo | Sheet | RH 950 | 46 to 50 |
| | | RH 1000 | 42 to 46 |
| | | RH 1050 | 39 to 45 |
| | | RH 1075 | 38 to 44 |
| | | RH 1100 | 34 to 42 |
| | | TH 1050 | 40 to 46 |
| | | TH 1075 | 39 to 44 |
| | | TH 1100 | 36 to 41 |
| A-286 | Sheet, Plate | CH 900 | 46 min |
| | | | |
| | | 125 ksi (862 MPa) min | 24 to 35 |
| | | All | 130 ksi (896 MPa) min |
| | | 135 ksi (931 MPa) min | 24 to 36 |
| | | 140 ksi (965 MPa) min | 24 to 37 |
| | | 140 ksi (965 MPa) min | 24 to 38 |
| A-286 | Bar, Forgings | 200 ksi (1379 MPa) min | 29 to 38 |
| | | | 40 min |
| A-286 | Bar, Wire | | |
| | | | |

TST Overland Express

Express LINK

Division of TST Solutions L.P.
 Une division de TST Solutions L.P.
 DUNS No.207059634 (OVID)

G.S.T.# 144612488
 TST Expedited Services INC (TTOI)
 23475 Network Place, Chicago, IL 60673-1245

Code du Transp.

2153



750-2843173

6

| | | | | | | | |
|-------------------------------------|--|--------------------------------------|----|-------------------------------------|---|-------|-------|
| Manifest From - Manifest de | | To - À | NS | NS | 7 | 12 | 13 |
| Consignee - Consignataire | | Bill of Lading No. - N° Connaissance | | Purchase Order No. - N° de Commande | | M | D - J |
| DART AEROSPACE LTD | | METCOR INC | | Origin | | Dest. | C.D. |
| 1270 ABERDEEN STREET | | 560 ARTHUR SAUVE BLVD | | MTL | | MTL | 6 |
| HAWKESBURY, ON K6A 1K7 | | ST EUSTACHE, PQ J7R 5A8 | | | | | .00 |
| Declared Value - Valeur déclarée | | | | | | | |
| Type - Genre % Intr. - % Intr. Page | | | | | | | |
| STD 0 01 | | | | | | | |

Bill To - Facturer à

| | | | | | | |
|---------------------------------------|------------------------------|---|-------|-------------------------------------|------|------------------|
| Origin Carrier - Premier Transporteur | O/C Pro No. - N° Facture P/T | M | D - J | Beyond Carrier - Transporteur subs. | S.R. | Amount - Montant |
|---------------------------------------|------------------------------|---|-------|-------------------------------------|------|------------------|

| Pieces - Coils | H.M. | Description | Weight - Poids | Rate - Taux | Charges - Frais |
|----------------|------|--|----------------|-------------|--------------------|
| 1 | | SKD NO DESCRIPTION FUEL SURCHARGE Printed on 07/15/2013 @ 01:03 ** COLLECT ** | C100 584 | | COLLECT COLLECT |

| | | | | | |
|----------------|----------------|--------------|-----|---------------|---------|
| 1 Total Pieces | GST# 144612488 | Total Weight | 584 | Total Charges | COLLECT |
| Coils total | | Poids total | | Frais totaux | |

| | | | | | | |
|--------|-----------------|----------------------|---|---|---------------------------|--|
| E & OE | Print Last Name | A TransForce Company | Connecting Carrier Please - Protect this Amount | Any loss or damage must be noted on pro bill at time of delivery, otherwise consignee's signature will constitute clear receipt. Toutes pertes du dommages doivent être notés sur le connaissement au moment de la livraison, autrement la signature du consignataire constituera un reçu final. | C.O.D. Total P.S.I. | Cash or Certified Cheque Only - Driver Collect This Amount |
| | | | | | | |
| | | | | | | |

| | | | | | | | | |
|---|--|------|----------|---------|----------|--------------|--------------------|-------------------------------------|
| X | Received in Apparent Good Order - Reçu sans Avaire Apparente | Date | 15.07.13 | Time In | Time Out | Unit - Unité | Driver - Chauffeur | Signature Copy - Copie de Signature |
|---|--|------|----------|---------|----------|--------------|--------------------|-------------------------------------|